

Low Pressure Return Hose Instructions

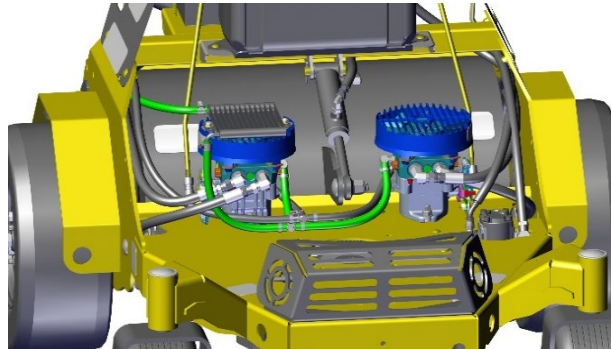
For Serial Numbers:

QA3000-60409 through 60660 QA3000-60721 through 60740 QA3000-61014 through 61017
 QA3000-61137 through 6114 QA3000-61159 through 61168

Video Instructions located on the Dealer Portal

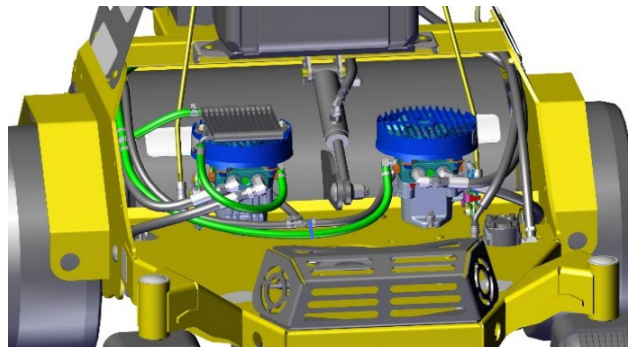
Previous Return Low-Pressure Hose Components (Green Hoses)

Part Number	Description	Qty
40-2380-1	3/8" Hose 5.25"	1
40-2380-2	3/8" Hose 11.50"	2
40-2380-9	3/8" Hose 35"	1
40-2274	5/8" Hose Clamp	7
40-1862	4504-6-6-6 T Fitting	1
2-1004	Zip Tie - 6"	2



Revised Return Low-Pressure Hose Kit Components (Green Hoses)

Part Number	Description	Qty
40-4012	3/8" Hose 15.5"	1
40-4014	3/8" Hose 29.1"	1
40-4610	3/8" Hose 6.25"	0
40-2274	5/8" Hose Clamp	6
40-1862	4504-6-6-6 T Fitting	1
2-1004	Zip Tie - 6"	2
	Kit Plug	3



- Prework Position and park the machine in a safe work area.
- Prework Turn off the machine, apply parking brake, remove the key, and disconnect the spark plug wire.
- Prework If the unit is equipped with a seedbox, remove the seedbox.
- Prework Locate the return line assembly.
- Step 1 Cut zip ties holding the low pressure lines.
- Step 2 Remove left side pump fan guard.
- Step 3 Remove the return line oetiker clamps at each pump (side fitting) and oil cooler inlet (90 elbow).
- Step 4 Remove right pump hose from fitting and plug hose.
- Step 5 Remove inlet hose to cooler (90 elbow) and plug hose.
- Step 6 Install 40-4012 hose on right pump (ensure clamp is on hose before connecting).
- Step 7 Install 40-4012 hose on cooler inlet (ensure clamp is on hose before connecting).
- Step 8 Remove the left pump hose from fitting and plug hose.
- Step 9 Install 40-4014 hose on left pump (ensure clamp is on hose before connecting).

- Step 10 Route 40-4014 hose to right side going under wiring harness and up towards return.
- Step 11 Measure 6 - 6.5" from oil cooler return and cut line (plug if preferred)
- Step 12 Install clamp on both ends of the cut hose.
- Step 13 Connect the ~6" hose to the T fitting.
- Step 14 Connect the other cut return to the T fitting.
- Step 15 Ensure all 6 clamps are tight.
- Step 16 Clean any residual oil from the unit.
- Step 17 Place a zip tie around two low pressure hoses at the T-fitting near the engine.

